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## ABSTRACT OF THE DISCLOSURE

A drill chuck has a chuck body extending along and rotatable about an axis and formed with an axially forwardly open to 1 seat and with a plurality of angled guides opening axially forward into the seat and holding respective jaws having toothed outer edges. An inner sleeve has a screwthread threadedly engaging the jaw outer edges, is axially shiftable on the body, and can rotate about the axis to axially displace the jaws. A mechanism engaged between the inner sleeve and the chuck body can axially displace the inner sleeve relative to the body and thereby axially displace the jaws.